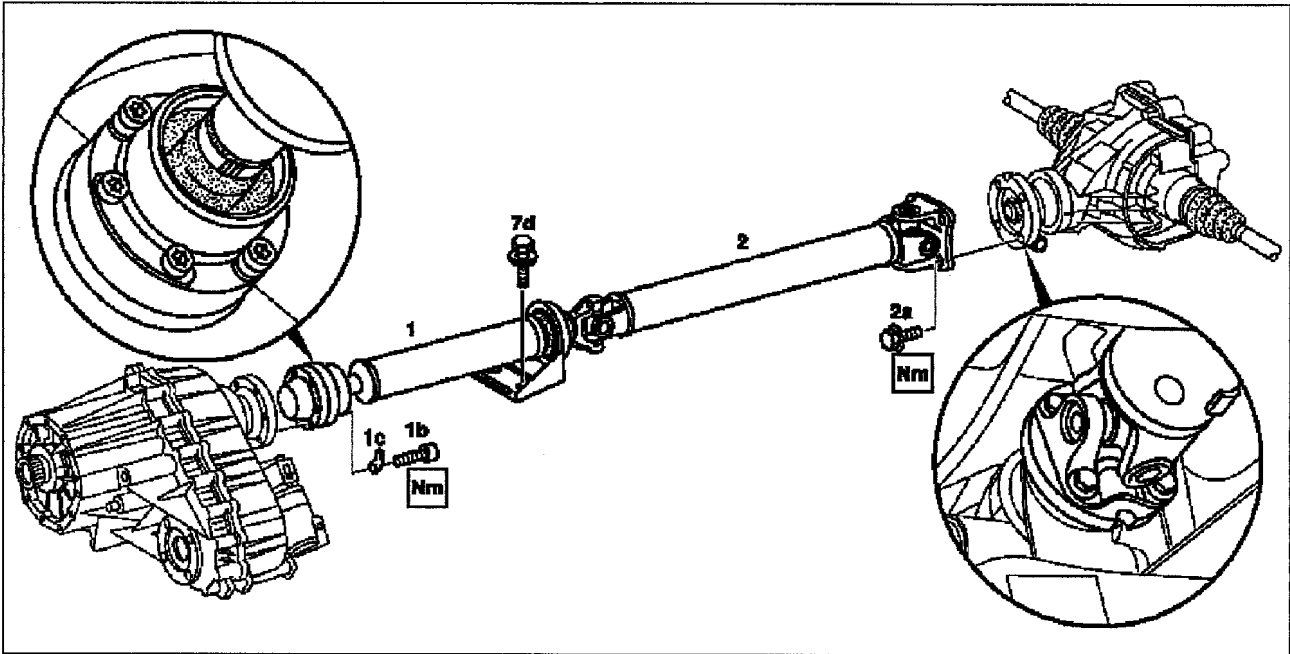


# Drive/Propeller Shaft: Service and Repair







## AR41.10-P-0050GH Remove/Install Driveshaft

Remove/install driveshaft

- with 2-piece driveshaft



P41.10-0274-09

 	Remove, Install		
1	Detach self-locking bolts (1b) with shims (1c) of the front propeller shaft (1) on transfer case	<div><div><div>1</div><div>Installation: Pay attention to perfect centering between the transfer case flange and front propeller shaft.</div></div><div><div>⌚</div><div>Replace self-locking bolts (1b) and washers (1c).</div></div></div> <div></div>	*BA41.10-P-1001-01C
2	Remove self-locking bolts (2a) for rear propeller shaft (2) from rear axle center section.	<div><div><div>1</div><div>Installation: Pay attention to the cleanliness of the contact surfaces on the universal joint flange and the rear axle flange and clean if necessary.</div></div><div><div>⌚</div><div>Replace self-locking screws (2a).</div></div><div><div>1</div><div>Support propeller shaft.</div></div></div> <div></div>	*BA41.10-P-1002-01C
3	Unscrew screws (7d) for propeller shaft intermediate bearing from frame cross member	<div><div><div>1</div><div>Installation: Propeller shaft intermediate bearing do not distort when tightening.</div></div></div> <div></div>	*BA41.40-P-1001-01A
4	Remove propeller shaft towards the rear		
	Inspection		
5	Check constant velocity joint, universal joints and propeller shaft intermediate bearing for wear or damage	If necessary replace propeller shaft complete.	
6	Install in the reverse order		

## Nm Propeller shaft

Number	Designation	Model Series 163
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BA41.10-P-1001-01C	Self-locking screw for front propeller shaft on transfer case (rear axle side)	Nm 40
BA41.10-P-1002-01C	Self-locking bolt, rear propshaft at rear axle center section	Nm 50

## Nm Driveshaft intermediate bearing

Number	Designation	Model Series 163
BA41.40-P-1001-01A	Screw propeller shaft intermediate bearing to frame floor	Nm 40
	Bolt with washer	Nm -
	Screw with collar and self-centering tip	Nm -
	Collared bolt without self-centering tip	Nm -